

## High Heat ABS, POLYLAC<sup>®</sup> Characteristics

September 11, 2012

| Properties                | ISO    | Test Condition   | Unit              | PA-777B  | PA-777D  | PA-777E  |
|---------------------------|--------|------------------|-------------------|----------|----------|----------|
| MVI                       | 1133   | 220°C×10kg       | ml/10min          | 7.5      | 5.5      | 4        |
| Mass Density              | 1183   | 23°C             | g/cm <sup>3</sup> | 1.03     | 1.06     | 1.07     |
| Tensile Strength          | 527    | 50mm/min, yield  | MPa               | 45       | 45       | 44       |
|                           |        | 50mm/min, break  | MPa               | 34       | 38       | 37       |
| Tensile Elongation        | 527    | 50 mm/min        | %                 | 18       | 13       | 13       |
| Flexural Strength         | 178    | 2 mm/min         | MPa               | 70       | 73       | 71       |
| Flexural Modulus          | 178    | 2 mm/min         | GPa               | 2.2      | 2.3      | 2.2      |
| Izod Impact Strength      | 180/1A | Notched          | KJ/m <sup>2</sup> | 19       | 12       | 11       |
|                           |        | Unnotched        | KJ/m <sup>2</sup> | -        | 125      | 95       |
| Charpy Impact             | 179    | Notched          | KJ/m <sup>2</sup> | 20       | 11       | 11       |
|                           |        | Unnotched        | KJ/m <sup>2</sup> | -        | -        | -        |
| Vicat Softening Temp.     | 306    | 50°C/hr;1kg      | °C                | 113      | 125      | 129      |
|                           |        | 50°C/hr;5kg      | °C                | 105      | 115      | 119      |
| H.D.T / A                 | 75     | 1.8 MPa,unanneal | °C                | 95       | 103      | 106      |
|                           |        | 1.8 MPa,anneal   | °C                | 105      | 113      | 118      |
| Ball Indentation Hardness | 2039-1 | H358/30          | -                 | 91       | 102      | 99       |
| Flammability              | -      | UL-94            | -                 | 1.6mm HB | 1.6mm HB | 1.6mm HB |

Notes : These are typical properties only and are not to be construed as specifications. Users should confirm results by their own tests

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